

Lectures

8th Semester B. Tech. Mechanical Engineering

Subject: Internal Combustion Engines

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Chapter: Engine Design

Topic: Numericals

Pre-Requisite:

Chapter - Engine Design and Operating Parameters

Topic: Geometrical Properties of Reciprocating Engines

Q1. The Maruti Suzuki Car has a three cylinder 800 cc SI engine that operates on four stroke cycle at 5500 rpm. The Compression ratio is 8.7:1, the length of connecting rods is 14.4 cm and the bore to stroke ratio is 0.95. At this speed, combustion ends at 30 degrees after TC. Calculate:

- (i) Cylinder bore and stroke length
- (ii) Average piston speed
- (iii) Clearance volume of one cylinder
- (iv) Piston speed at the end of combustion
- (v) Distance the piston has travelled from TC at the end of combustion
- (vi) Volume in the combustion chamber at the end of combustion

Solution:

Given data:

$V_d = 800$ cc

Number of cylinders = 3

$r_c = 8.7:1$

$N = 5500$ rpm

End of combustion = 30 crank angle degrees after TC

$l = 14.4$ cm

$B/L = 0.95$

(i)

Note: The following geometrical properties based calculations are to be done for each cylinder or on per cylinder basis

Displacement volume of each cylinder = $800/3 = 266$ cc

Therefore $\frac{\pi}{4} B^2 L = 266$

Substituting

$B/L = 0.95$ or

$B = 0.95 * L$

$$\frac{\pi}{4} (0.95 * L)^2 L = 266 \text{ cc}$$

$$L^3 = [266 * 4] / [0.95 * 0.95 * \pi]$$

$$L = 7.21 \text{ cm}$$

Again B/L = 0.95

Therefore

$$B = 0.95 * 7.21 = 6.85 \text{ cm}$$

$$B = 6.85 \text{ cm}$$

(i) Average Piston Speed = $\bar{S}_p = 2 * L * N$

$$\bar{S}_p = [2 * 7.21 * 5500] / [100 * 60] = 13.2 \text{ m/sec}$$

Mean piston speed or

$$\text{Average piston speed} = 13.2 \text{ m/sec}$$

(ii) Compression ratio, $r_c = \frac{V_d + V_c}{V_c}$

$$\text{Or } [8.7/1] = [266 + V_c] / V_c$$

Therefore

$$V_c = 34.56 \text{ cm}^3$$

$$\text{Or clearance volume of each cylinder} = 34.56 \text{ cm}^3$$

(iii) Piston speed at the end of combustion, or
Piston speed at 20 degrees of crank angle after TC

So

$$\Theta = 20 \text{ degrees of crank angle}$$

We have or we can derive the following relationship between the mean piston speed in denominator, instantaneous piston speed in the numerator and R from the geometrical properties of reciprocating engines

$$\frac{S_p}{\bar{S}_p} = \frac{\pi}{2} \left[1 + \frac{\cos \Theta}{\{R^2 - (\sin \Theta)^2\}^{\frac{1}{2}}} \right]$$

Substituting the values:

$$\bar{S}_p = 13.2 \text{ m/sec}$$

$$\Theta = 30 \text{ degrees of crank angle}$$

$$R = l/a$$

$$a = L/2 = 7.21/2 = 3.60$$

$$R = 14.4/3.6$$

$$R = 4$$

We get

Instantaneous piston speed at 30 degrees of crank angle after TC or

Piston speed at the end of combustion = S_p

$$S_p = 25.27 \text{ m/sec}$$

(iv) Distance the piston has travelled from TC at the end of combustion

[refer figure - line-diagram of engine from previous website based lecture notes]

s = Instantaneous distance of piston at any value of crank angle from centre of crank shaft

Total distance from TC to centre of crank shaft = $l + a$

$$l + a = 14.4 + (7.21/2) = 14.4 + 3.60 = 18.0 \text{ cm}$$

Therefore the distance the piston has travelled from TC at $\theta = 30 \text{ degrees}$

$$= l + a - s$$

Distance travelled from TC = $l + a - s$

From the line diagram of the engine we have or we can derive the following relationship:

$$s = a \cos \theta + (l^2 - a^2 \sin^2 \theta)^{1/2}$$

Substituting the values of l , a , and θ we have

$$s = 17.4 \text{ cm}$$

Therefore

Distance piston has travelled from TC = $l + a - s$

$$l + a - s = 18.0 - 17.4 = 0.6 \text{ cm}$$

Distance piston travelled from TC = 0.6 cm

(v) Volume in the combustion chamber at the end of combustion

We know or we can derive from the engine geometry,

$$V = V_c [1 + \frac{1}{2}(r_c - 1) \{ R + 1 - \cos \theta - (R^2 - (\sin \theta)^2)^{1/2} \}]$$

Substituting the values of V_c , r_c , R and θ we get

$$V = 58.51 \text{ cm}^3$$

Volume in combustion chamber at the end of combustion, $\theta = 30 \text{ degrees}$, = 58.51 cm³

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Text Book:

Internal Combustion Engine Fundamentals
By John B Heywood
Published By: McGraw-Hill Book Company